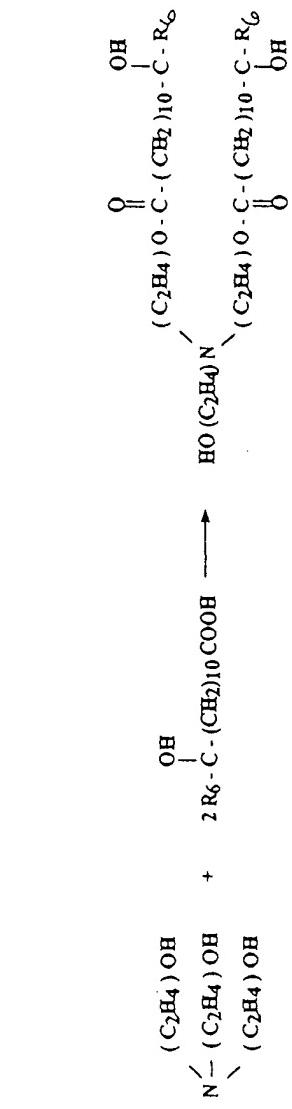


TEA RICINOLEATE

Step # 1: Esterification



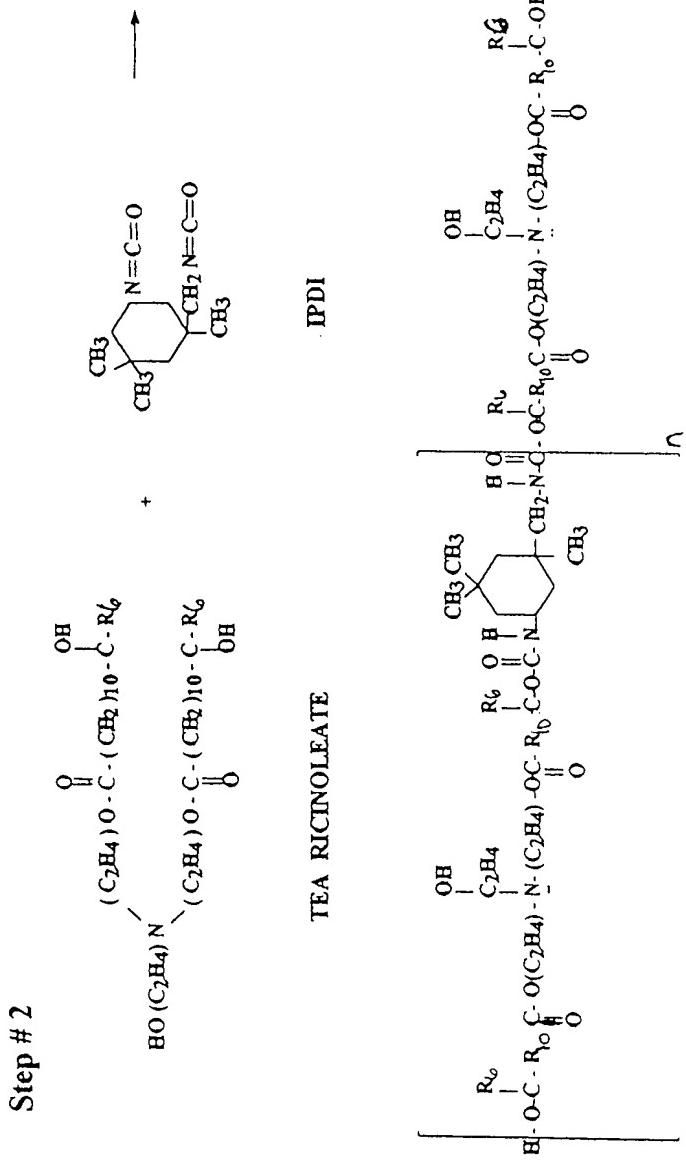
TEA RICINOLEIC ACID

TEA RICINOLEATE

FIGURE 1

POLYDERM PPI-TEA DIRICINOLEATE / IPDI COPOLYMER

FIGURE 2



DERMOQUAT TEA DIRICINOLEATE / IPDI COPOLYMER / DES

FIGURE 3

Step # 3

